

SPECIFICATION

Customer Name					
Customer No.					
Product Des	duct Description		Side View PT Lamp LED		
Product Model		ORL-PT928-6C-F			
Orient Confirm		Customer Confirm			
Approved by	Checked by	Prepared by	Approved by	Quality	Engineering
Huangshengh uang	Huanghaijun	Sushiheng			
Judge outcome:		ок	Judge outcome:		









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1. Features

- Fast response time.
- High sensitivity.
- Waterclear packge.
- Small junction capacitance.
- Pb Free.
- This product itself will remain within RoHS compliant version.
- Compliance with Ell REACH.
- Compliance Halogen Free (Br < 900ppm, Cl < 900ppm, Br+Cl < 1500ppm)

2. Applications

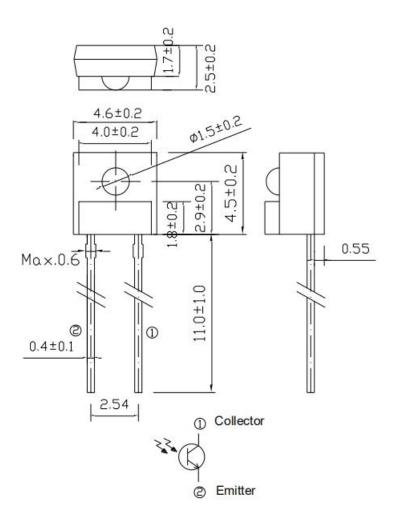
- Optoelectronic switch.
- VCR, Video Camera.
- Floppy disk drive.
- Infrared applied system.

3. Description

- The ORL-PT928-6C-F is a phototransistor in miniature package which is molded in a plastic with spherical top view lens.
- The device is spectrally matched to infrared emitting diode.



4. Package Outline Dimensions



Notes:

- 1). All dimensions are in millimeters .
- 2). Tolerance is ± 0.1mm unless otherwise specified.
- 3). Specifications are subject to change without notice.

5. Absolute maximum ratings at Ta=25℃

Parameter	Symbol	Rating	Unit
Power Dissipation	P_D	75	mW
Collector Current	Ic	20	mA
Collector-Emitter Voltage	$V_{\sf CEO}$	30	V
Emitter-Collector Voltage	V _{ECO}	5	V
Operating Temperature Range	T_{opr}	-25~+85	${\mathbb C}$
Storage Temperature Range	T_{stg}	-40~+100	${\mathbb C}$
Soldering Temperature	T_{sld}	260	${\mathbb C}$

Notes: Soldering time ≤ 5 seconds.

6. Electrical-optical characteristics at Ta=25℃

Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit
Rang of Spectral Bandwidth	λ _{0.5}	-	450	-	1100	nm
Wavelength of Peak Sensitivity	λ_{P}	-	-	940	-	nm
Collector-Emitter Breakdown Voltage	BV _{CEO}	I _C =100uA E _e =0mW/cm²	30	-	-	V
Emitter-Collector Breakdown Voltage	BV _{ECO}	I _E =100uA E _e =0mW/cm²	5	-	-	V
Collector Dark Current	I _{CEO}	V_{CE} =20V E_e =0mW/cm ²	-	-	100	nA
Collector-Emitter Saturation Voltage	$V_{\text{CE }(\text{sat})}$	I _C =2mA E _e =1mW/cm ²	-	-	0.4	V
On State Collector Current	I _{C(ON)}	V_{CE} =5 V E_e =0.555mW/cm ²	0.53	_	3.41	mA

Notes:Tolerance of collector current is ±15%.



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ORL-PT928-6C-F

7、Rank

Condition: V_{CE}=5V,E_e=0.555mW/cm²

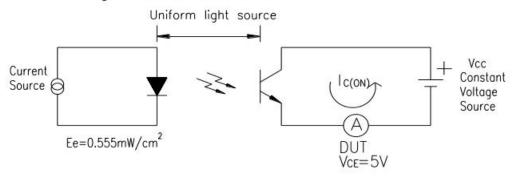
Symbol	Condition	Ranks	Min.	Max.	Unit
I _{C(ON)}	V_{CE} =5 V E_e =0.555mW/cm ²	7-3	0.53	1.19	mA
		7-2	0.88	1.70	
		7-1	1.24	2.21	
		6-2	1.59	2.98	
		6-1	1.77	3.41	

Notes: This bin table is only for reference, not for specific bin shipment.

8. Test Method For $I_{\text{C(ON)}}$

Condition: V_{CE}=5V,E_e=0.555mW/cm²

Light current test method for PT:



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9. Typical optical characteristics curves

Fig.1 Spectral Sensitivity

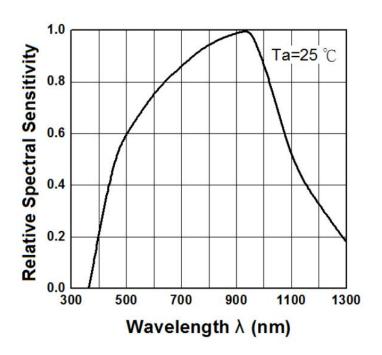


Fig.2 Collector Current vs. Irradiance

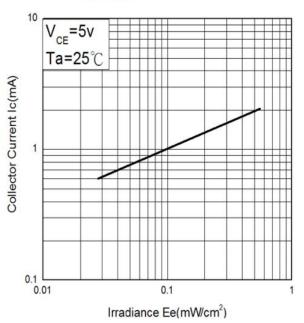
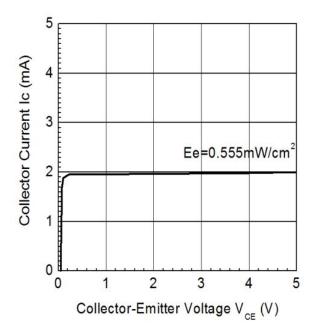
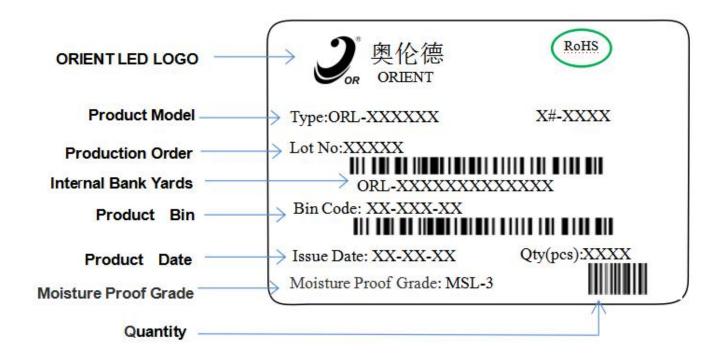


Fig.3 Collector Current vs.
Collector-Emitter Voltage



10 Package and Label of Products

- (1) 1000PCS/1Bag, 8Bags/1Box
- (2) 10Boxes/1Carton
- (3) Label:



11. Precautions for use

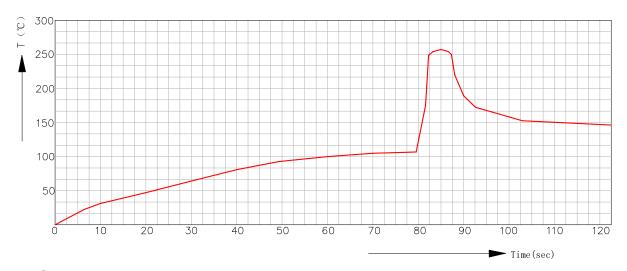
1. Soldering

Careful attention should be paid during soldering. When soldering, leave more then 3mm from solder joint to epoxy bulb, and soldering beyond the base of the tie bar is recommended.

Recommended soldering conditions:

Hand	Soldering	DIP Soldering		
Temp. at tip of iron	300℃ Max. (30W Max.)	Preheat temp.	100°C Max. (60 sec Max.)	
Soldering time	3 sec Max.	Bath temp. & time	260 Max., 5 sec Max	
Distance	3mm Min. (From solder joint to epoxy bulb)	Distance	3mm Min. (From solder joint to epoxy bulb)	

wave profile:



2. Cleaning

- 2.1. Don't be cleaned with ultrasonic. Recommended to be wiped with isopropyl alcohol or pure alcohol, wiping time should not be more than one minute. LED must be placed at room temperature for fifteen minutes before using. After cleaning, you must insure clean on the radiant surface. Otherwise, foreign objects can affect radiant color.
- 2.2. LED can not be in contact with isoamyl acetate, trichloroethylene, acetone, sulfide, nitride, acid, alkali, salt. These matter can destroy LED.

3. Sealing

- 3.1. Sealing glue can not contain sodium ion, sulfide, because these matter can affect fluorescence powder poisoning.
- 3.2. When using normal sealing glue, Recommended to be operated life for 168hrs under normal temperature.



4. Storage

- 4.1. Don't open the moisture proof bag before ready to use the LEDs.
- 4.2. The LEDs should be kept at 30° C or less and 60° RH or less before opening the package. The max. storage period before opening the package is 1 year.
- 4.3. After opening the package, the LEDs should be kept at 30-35%RH or less, and it should be used within 3 days. If the LEDs should be kept at 30-35%RH or more, and it should be used within 4 hours.
- 4.4. If the LEDs be kept over the conditions of 20%, baking is required before mounting. Baking condition as below: 70±5℃ for 12 hrs for bulk goods, 105±5℃ for 1 hrs for roll goods.
- 4.5. The environment have no acid, alkali, corrosive gas, intensively shake and high magnetic field.

5 Static

- 5.1.Static and Peak surge voltage can destroy LED, Avoiding Instantaneous voltage when turn on or turn off the lights.
- 5.2. Please wear Anti-static wrist band, Anti-static glove, Anti-static shoes in the course of operation, and the equipment must be grounded.

6、Test

- 6.1. Customer must apply the current limiting resistor in the circuit so as to drive the LEDs within the rated current. Otherwise slight voltage shift maybe will cause big current change and burn out will happen.
- 6.2. Also, caution should be taken not to overload the LEDs with instantaneous high voltage at the turning ON and OFF of the circuit. Otherwise, The LEDs will be destroyed, testing methods as follows:
- 6.3. The reverse voltage mustn't exceed 5v when lighting on or testing the LED, otherwise, The LEDs will be damaged.

7、Else

Radiant color of LEDs have a little change with the current, recommended that LED is used in series and resistance, when lighting, please don't see directly radiant surface of LED, otherwise LED will burn eyes.